

Date: Thursday, 22/11/2007 9:04:46 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MOUNTING ANGLE
Job Number :	35959		
Estimate Number :	10509		
P.O. Number :	N/A	Part Number :	D2564
This Issue :	22/11/2007	Drawing Number :	D2564 REV. B1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	B1
Previous Run :	34933	Material :	N/A
Written By :		Due Date :	29/11/2007
Checked & Approved By :		Qty:	4
Comment :	Est:D 02.09.09 Re-format; Added FA276 Folio KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D6207	Angle Extrusion 1x1x.125
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Comment: Qty.: 0.0962 f(s)/Unit Total: 0.3847 f(s)

Angle Extrusion

Material: D6207 (1" x 1" x .125 angle) 6061-T6/T6511 (QQ-A-200/8)

(D6207)

Batch: 327538

401-11-22 4

2.0	BAND SAW	BAND SAW
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**Comment:** BAND SAW

Cut D6207 Extrusion: 1.00" Long (+0.000/-0.030)

401-11-22 4

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA276 and Dwg D2564

Tumble and Deburr

Identify as D2564

Small FAP.
(this time only)

401-11-22 4

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

401-11-22 4

5.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

401-11-22 (24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: RP Date: 07/11/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 22/11/2007 9:04:46 AM
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Drawing Name: MOUNTING ANGLE

Job Number: 35959

Part Number: D2564

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

WA

U

07.11.22

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

4
07.11.22

Job Completion



U 07.11.22

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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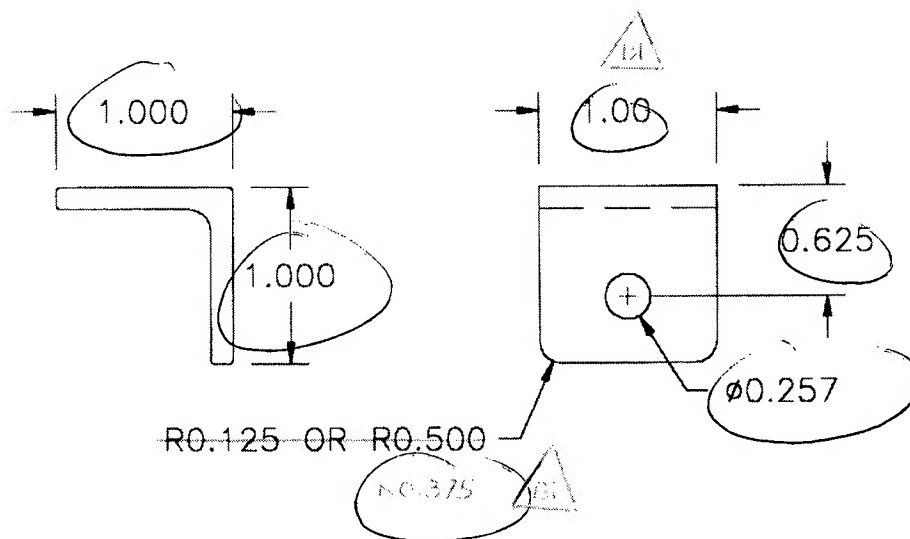
NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. B
CHECKED	APPROVED	D2564	SHEET 1 OF 1
BW	BW		
DATE	TITLE		SCALE
96:04:30	MOUNTING ANGLE		1:1
B	97:05:06	MODIFIED DIMENSIONS	
DI	4 IN CL 00 17	R0.375 WAS R0.125 OR R0.500; 1.00 WAS 1.500	

RELEASED
97/05/06 BW



NOTES

- 1) MATERIAL: 6061-T6 ANGLE 1.0 X 1.0 X 0.125
MAKE FROM DOLL/HAXX (MILK) EXTRUSION
- 2) BREAK ALL SHARP EDGES PER DART
- 3) DIMENSIONS ARE DART UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

W/LO 35959

